



**Steel Construction Certification Scheme Limited**  
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## Welding Certificate

**2273 – CPR – 0044 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an


annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0044.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Leach Structural Steelwork Ltd</b>
<b>Facilities of the Manufacturer</b>	<b>Brockholes Way, Claughton on Brock, Preston, PR3 0PZ</b>
<b>Standard</b>	<b>BS EN 1090-2: 2008 + A1:2011</b>
<b>Execution Class</b>	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	111 – manual metal arc welding 131 – MIG welding with solid wire electrode 135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	up to and including S355J2 in accordance with BS EN 10025-2
<b>Responsible Welding Coordinator</b>	Eric Leach - BCSA RWC route (up to and including EXC 2)
<b>Alternate</b>	n/a
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> are implemented.
<b>Date of first issue</b>	<b>May 2013</b>
<b>Date of this issue</b>	<b>15 April 2016</b>
<b>Date of expiry</b>	<b>by 30 April 2019</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

  
**Chairman:**  
Dr S Pike

  
**Scheme Manager:**  
SL Blackman